

# SDB STRATA Strata400\_400s PM form



Created 2016-12-19 15:05:20

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English

## Service call information

Call number (required)

FS28739

FSE (name)

## Microscope information

Serial number (required)

D1085

Product type

Strata400S

## Customer information

Name

City

Country

Show feedback field

## Available SEM Column Tasks (please select)

- (E-SEM) W Column       (E-SEM) LaB6 Column       CLM-SEM Column       FEG Column  
 Nanosem/SFEG Column       Elstar/Magellan       E-SEM FEG Column

## Available ION Column Tasks (please select)

- Pre Lens / Magnum       Sidewinder / Tomahawk

## Available STAGE Tasks (please select)

- |                                    |   |   |                                       |
|------------------------------------|---|---|---------------------------------------|
| <input type="radio"/> DC 50x50mm   | <input type="radio"/> DC 100x100mm &<br>Quanta600 150x150mm | <input type="radio"/> DC MLA 100x100mm<br>150x150mm | <input type="radio"/> DC<br>110x110mm |
| <input type="radio"/> DC 150x150mm | <input type="radio"/> DC 200x200mm                          | <input checked="" type="radio"/> Piezo UHR          | <input type="radio"/> Piezo           |

Piezo Expida  
300x300mm

Piezo Helios 300x300mm

100x100mm

150x150mm

### Covered Options (please select)

- |  |   |  |  |
|--|---|--|--|
| <input type="checkbox"/> EDX                 | <input type="checkbox"/> NAVIGATION<br>CAMERA | <input type="checkbox"/> MULTILOADER           | <input type="checkbox"/> QUICKLOADER / CRYO<br>MAT |
| <input checked="" type="checkbox"/> LOADLOCK | <input type="checkbox"/> GIS 1                | <input checked="" type="checkbox"/> GIS 2      | <input type="checkbox"/> GIS 3                     |
| <input checked="" type="checkbox"/> GIS 4    | <input type="checkbox"/> GIS 5                | <input type="checkbox"/> GIS 6                 | <input checked="" type="checkbox"/> STEM           |
| <input checked="" type="checkbox"/> CDEM     | <input type="checkbox"/> vCD                  | <input type="checkbox"/> CHARGE<br>NEUTRALIZER | <input checked="" type="checkbox"/> OMNI PROBE     |

### Safety Check; Task and Values

Is the Electron column/Vacuum chamber modified by the customer?  Yes  No

### Additional Safety checks

| Description  | Value  | Comments |
|--|--|----------|
| Review critical alert bulletins (CAB) and system modification instructions (SMI) and safety alert bulletins (SAB)  | <input checked="" type="checkbox"/> Done   |          |
| General visual check that there is no hazard with the main power cable. Check if the main electrical wires are free of damages and the connections are well attached. Make sure the PE (protective earth) connection is present. |  |          |
| Check quality of main electrical wiring.   | <input checked="" type="radio"/> OK<br><input type="radio"/> Not OK                              |          |
| Check if the interlocks are connected and nothing is bypassed  | <input checked="" type="radio"/> OK<br><input type="radio"/> Not OK                              |          |
| Check if all panels and covers are securely in place   | <input type="radio"/> N/A<br><input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |          |
| Check LN2 dewar (if present) for any damages, scratches and cracks. For large LN2 dewars: ensure there is ventilation present. SAB-002-2014  | <input checked="" type="radio"/> N/A<br><input type="radio"/> OK<br><input type="radio"/> Not OK |          |
| GIS and MultiChem systems: make sure there is an appropriate fume hood for GIS changes   | <input type="radio"/> N/A<br><input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |          |
| Check EMO buttons<br><a href="#">Work Instruction: 201042</a>  | <input checked="" type="radio"/> OK<br><input type="radio"/> Not OK                              |          |

## Tasks

### PREPARATION STEPS

| Description  | Value   | Comments            |
|--|---|---------------------|
| Check history call data or other available info  | <input checked="" type="checkbox"/> Done                            |                     |
| Discuss instrument status with customer. Note down any defects the customer experienced, when necessary schedule additional call to solve the defects. | Done  |                     |
| Create folder on system PC c:\service\pm\(today's date)  | <input type="radio"/> N/A<br><input checked="" type="radio"/> Done  | D:\FEI\20161219 PM\ |
| Record FEI software version  | 3.8.8.1937  |                     |
| Check system functionality: column mode; record and save reference image (low KV and high KV)  | <input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |                     |
| Check magnification calibration  | <input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |                     |

### PC & IT

| Description  | Value  | Comments            |
|--|--|---------------------|
| Create back-up (registry) and save to c:\service\pm\(today's date)   | <input type="radio"/> N/A<br><input checked="" type="radio"/> Done                                     | D:\FEI\20161219 PM\ |
| Check current RAPID version  | <input checked="" type="radio"/> N/A<br><input type="radio"/> Checked<br><input type="radio"/> Updated |                     |
| A RAPID connection should be established to confirm RAPID is installed and functioning correctly. This is accomplished by establishing an OpenVPN connection with the customer's RAPID credentials. For connection instructions, refer to the latest RAPID service manual available on the RAPID portal. |  |                     |
| Verify that RAPID connection is working  | <input checked="" type="radio"/> N/A<br><input type="radio"/> OK<br><input type="radio"/> Not OK       |                     |
| Record HDD free space  | 30.4Gb   | d:\ = 359Gb         |
| Defrag HD (windows versions older than XP)   | <input checked="" type="radio"/> N/A<br><input type="radio"/> Done                                     |                     |

### VACUUM SYSTEM

| Description | Value | Comments |
|-------------|-------|----------|
|             |       |          |

|  |         |   |  |
|--|---------|---|--|
| Record Electron Column Base Pressure Upper IGP                                       | 1.04e-9 | <input type="radio"/> Pa<br><input checked="" type="radio"/> mbar<br><input type="radio"/> torr<br><input type="radio"/> log            |  |
| Record Electron Column Base Pressure Lower IGP                                       | 2.75e-7 | <input type="radio"/> Pa<br><input checked="" type="radio"/> mbar<br><input type="radio"/> torr<br><input type="radio"/> log            |  |
| Record Ion Column Upper IGP pressure   | 4.13e-7 | <input type="radio"/> Pa<br><input checked="" type="radio"/> mbar<br><input type="radio"/> torr<br><input type="radio"/> log            |  |
| Record Ion Column Lower IGP pressure   | NA      | <input type="radio"/> Pa<br><input type="radio"/> mbar<br><input type="radio"/> torr<br><input type="radio"/> log                       |  |
| Record Ion Column Base Pressure  | NA      | <input type="radio"/> Pa<br><input type="radio"/> mbar<br><input type="radio"/> torr<br><input type="radio"/> log                       |  |
| Record Chamber Base Pressure   | 1.71e-5 | <input type="radio"/> Pa<br><input checked="" type="radio"/> mbar<br><input type="radio"/> torr<br><input type="radio"/> log            |  |
| <b>Warning!</b> If system has GIS IEE XeF2 or I2 total pump replacement is required! |         |   |  |
| Exchange scroll pump tip seal<br><a href="#">Work Instruction: 4022 190 51987</a>    |         | <input checked="" type="radio"/> N/A<br><input type="radio"/> Replaced tip seal<br><input type="radio"/> Replaced pump                  |  |
| Check pre pump for abnormal noise and vibrations                                     |         | <input type="radio"/> N/A<br><input checked="" type="radio"/> Checked   |  |
| Check pre-vacuum hose(s)   |         | <input checked="" type="radio"/> Checked<br><input type="radio"/> Changed   |  |
| Check penning tube (Pfeiffer / Edwards)  |         | <input type="radio"/> N/A<br><input type="radio"/> Cleaned<br><input checked="" type="radio"/> Checked<br><input type="radio"/> Changed |  |
| Check pump down and vent time  |         | <input type="radio"/> N/A<br><input checked="" type="radio"/> OK<br><input type="radio"/> Not OK  |  |
| Check function of plasma cleaner   |         | <input checked="" type="radio"/> N/A<br><input type="radio"/> Checked   |  |

## PNEUMATIC

| Description              | Value  | Comments |
|--------------------------|--|----------|
| Record main air pressure | 5.0<br><input checked="" type="radio"/> bar<br><input type="radio"/> psi |          |
| Check for air leaks      | <input checked="" type="radio"/> OK<br><input type="radio"/> Not OK      |          |
| Empty water trap         | <input checked="" type="radio"/> N/A<br><input type="radio"/> Done       |          |

## WATER

| Description   | Value   | Comments     |
|---|---|--------------|
| Check quality of cooling water at flowmeter(s) (e.g. alge growth, water transparency) | <input type="radio"/> N/A<br><input checked="" type="radio"/> OK<br><input type="radio"/> Not OK        |              |
| Check water flow at flowmeter, check if the flow is adjustable                        | <input type="radio"/> N/A<br><input checked="" type="radio"/> Checked<br><input type="radio"/> Adjusted |              |
| Check water sensor  | <input type="radio"/> N/A<br><input checked="" type="radio"/> OK<br><input type="radio"/> Not OK        |              |
| Clean / change water filter   | <input checked="" type="radio"/> N/A<br><input type="radio"/> Cleaned<br><input type="radio"/> Changed  |              |
| Check for water leaks and check quality of hoses                                      | <input type="radio"/> N/A<br><input checked="" type="radio"/> OK<br><input type="radio"/> Not OK        |              |
| Record temperature of water coming from the chiller                                   | NA<br><input type="radio"/> °C<br><input checked="" type="radio"/> °F                                   | Facility PCW |

## ELECTRONICS

| Description                                  | Value  | Comments |
|--|--|----------|
| Check fans and clean air filters (also PC's) | <input type="radio"/> N/A<br><input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |          |
| Check (hand) panel functions, LEDs and bulbs | <input checked="" type="radio"/> OK<br><input type="radio"/> Not OK                              |          |

## Nanosem/SFEG Column

| Description                           | Value                                    | Comments |
|---------------------------------------|--|----------|
| Check and adjust coulomb tube current | <input checked="" type="checkbox"/> Done |          |
| Coulomb tube conditioning check       | <input checked="" type="checkbox"/> Done |          |
| Condensor calibration                 | <input checked="" type="checkbox"/> Done |          |

|   |  |  |
|---|--|--|
| Check cross-over position (each spot) for each high-tension / spot size | <input checked="" type="checkbox"/> Done   |  |
| Record emission current   | <input type="radio"/> pA<br><input type="radio"/> nA<br><input checked="" type="radio"/> μA<br>162 |  |
| Record extractor voltage  | 4560 <input checked="" type="radio"/> V  |  |
| Record last source change date  | 07 Jun 2016  |  |

#### ION\_Column: Sidewinder / Tomahawk

| Description   | Value   | Comments |
|---|---|----------|
| Home the apertures  | <input checked="" type="checkbox"/> Done                            |          |
| Check apertures   | <input checked="" type="checkbox"/> Done                            |          |
| Oil aperture mechanism                                    | <input checked="" type="checkbox"/> Done                            |          |
| Check apertures currents                                  | <input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |          |
| Check lens alignment                                      | <input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |          |
| Check column to column (zero beam shift in the alignment) | <input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |          |
| Record LMIS lifetime                                      | 96 <input checked="" type="radio"/> hours                           |          |
| Record LMIS lifetime                                      | NA <input type="radio"/> μA-hours                                   |          |
| Check spot quality  | <input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |          |

#### **STAGE: Piezo UHR 100x100mm**

| Description  | Value   | Comments |
|--|---|----------|
| Check functionality  | <input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |          |
| Check tilt axis  | <input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |          |
| Clean and grease all accessible axis   | <input checked="" type="checkbox"/> Done                            |          |
| Check/clean encoder bars if accessible   | <input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |          |
| Check and clean all visible ceramics including move test to verify cleanliness | <input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |          |
| <u>Work Instruction: 4022 190 51073</u>  |   |          |
| Check touch alarm function   | <input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |          |
| <u>Work Instruction: 4022 190 60317</u>  |   |          |

|   |  |  |
|---|--|--|
| Clean and check rotation table including the ground<br><a href="#">Work Instruction: 4022 190 51101</a> | <input checked="" type="radio"/> OK<br><input type="radio"/> Not OK                              |  |
| Clean chamber   | <input checked="" type="checkbox"/> Done   |  |
| Check flip-stage movements  | <input type="radio"/> N/A<br><input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |  |
| Check HT 4kv cable BD   | <input type="radio"/> N/A<br><input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |  |
| Compucentric stage rotation   | <input checked="" type="checkbox"/> Done   |  |
| TAD tests   | <input type="radio"/> N/A<br><input checked="" type="radio"/> Done                               |  |
| Contamination test  | <input checked="" type="checkbox"/> Done   |  |
| Clean ceramics and tilt motors (UHR only, every 6 months)   | <input type="radio"/> N/A<br><input checked="" type="radio"/> Done                               |  |
| Reassemble tilt axis UHR stage when required  | <input checked="" type="radio"/> N/A<br><input type="radio"/> Done                               |  |

#### DETECTORS STANDARD

| Description                    | Value  | Comments |
|--------------------------------|--|----------|
| SED/ETD: Perform standard test | <input type="radio"/> N/A<br><input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |          |
| TLD: Check suction tube        | <input type="radio"/> N/A<br><input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |          |

#### FINAL STEPS BEFORE LEAVING

| Description  | Value  | Comments            |
|--|--|---------------------|
| Create back-up (registry) and save to c:\service\pm\(today's date) | <input type="radio"/> N/A<br><input checked="" type="radio"/> Done | D:\FEI\20161219 PM\ |
| Create image of C: drive on external HDD and record location       | <input type="radio"/> N/A<br><input checked="" type="radio"/> Done |                     |
| Create and submit DAR/Fingerprint                                  | <input type="radio"/> N/A<br><input checked="" type="radio"/> Done |                     |
| Take SEM resolution image and save to c:\service\pm\(today's date) | <input type="radio"/> N/A<br><input checked="" type="radio"/> Done |                     |
| Clean mouse, monitors and handpanels                               | <input type="radio"/> N/A<br><input checked="" type="radio"/> Done |                     |
| Talk to customer   | <input checked="" type="checkbox"/> Done                           |                     |

## Covered options

### LOADLOCK

| Description                              | Value  | Comments |
|--|--|----------|
| Check / clean loadlock                   | <input type="radio"/> N/A<br><input checked="" type="radio"/> Cleaned<br><input type="radio"/> Checked |          |
| Check load position for unusual movement | <input checked="" type="radio"/> Checked<br><input type="radio"/> Adjusted                             |          |
| Check carrier / docking sensors          | <input checked="" type="checkbox"/> Done   |          |

### GIS 2

| Description   | Value  | Comments |
|---|--|----------|
| Heat GIS for 15 min   | <input type="radio"/> N/A<br><input checked="" type="radio"/> Done                               | IEE      |
| Check temperature   | 28 <input checked="" type="radio"/> °C<br><input type="radio"/> °F                               |          |
| Check insertion repeatability and check position                                      | <input type="radio"/> N/A<br><input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |          |
| Check insertion speed   | <input type="radio"/> N/A<br><input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |          |
| Check deposition  | <input type="radio"/> N/A<br><input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |          |
| If the GIS is IDEP or IEE; check for vacuum burst with HT disabled and open GIS valve | <input type="radio"/> N/A<br><input checked="" type="radio"/> Done                               |          |
| Record GIS lifetime   | 1.95 <input checked="" type="radio"/> hours  |          |

### GIS 4

| Description                                      | Value  | Comments |
|--|--|----------|
| Heat GIS for 15 min                              | <input type="radio"/> N/A<br><input checked="" type="radio"/> Done                               | Pt       |
| Check temperature                                | 45 <input checked="" type="radio"/> °C<br><input type="radio"/> °F                               |          |
| Check insertion repeatability and check position | <input type="radio"/> N/A<br><input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |          |
| Check insertion speed                            |  |          |

|   |  |  |
|---|--|--|
|   | <input type="radio"/> N/A<br><input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |  |
| Check deposition  | <input type="radio"/> N/A<br><input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |  |
| If the GIS is IDEP or IEE; check for vacuum burst with HT disabled and open GIS valve | <input type="radio"/> N/A<br><input checked="" type="radio"/> Done                               |  |
| Record GIS lifetime   | 192.9 <input checked="" type="radio"/> hours   |  |

#### STEM

| Description                                      | Value  | Comments |
|--|--|----------|
| Check pneumatic insert: repeatability and vacuum | <input type="radio"/> N/A<br><input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |          |
| Check centering and stage position               | <input type="radio"/> N/A<br><input checked="" type="radio"/> Done                               |          |
| Check STEM modes                                 | <input type="radio"/> N/A<br><input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |          |

#### CDEM

| Description            | Value  | Comments |
|------------------------|--|----------|
| Perform lifetime check | <input type="radio"/> N/A<br><input checked="" type="radio"/> OK<br><input type="radio"/> Not OK |          |

#### OMNI PROBE

| Description                        | Value   | Comments |
|------------------------------------|---|----------|
| Record version (open box for data) | 3.1.0   |          |
| Home all axis                      | <input checked="" type="radio"/> OK<br><input type="radio"/> Not OK                                     |          |
| Check/perform alignments           | <input type="radio"/> N/A<br><input checked="" type="radio"/> Checked<br><input type="radio"/> Adjusted |          |
| Replace needles                    | <input checked="" type="radio"/> N/A<br><input type="radio"/> Done                                      |          |

Other covered options

## Field Replacement Units

### Toolbox Parts

| Part number    | # | Name   | Comments | Status |
|----------------|---|--|----------|--------|
| 1500F          | 1 | New Pelican case   |          |        |
| 4022 268 01435 | 1 | SCREWDRIVER,M3 X-RAY   |          |        |
| 4022 268 01436 | 1 | SCREWDRIVER,M4 X-RAY   |          |        |
| ASM990         | 1 | Consult your Service Manager: New Fluke ASM 9901 + probe             |          |        |
| 1043742        | 1 | Calibration of your Fluke ASM 9901 + probe + case (exchange program) |          |        |
| 4022 268 00273 | 1 | VAC.GREASE TUB 2 OZ-1613   |          |        |
| 5322 390 20011 | 1 | GREASE,SILICON,2 OZ TUBE   |          |        |
| 4022 268 01527 | 1 | ANEMOMETR TESTO405-V1,SP   |          |        |

### Annual PM parts

| Part number | # | Name | Comments | Status |
|-------------|---|------|----------|--------|
|-------------|---|------|----------|--------|

### Optional spare parts

| Part number    | # | Name   | Comments | Status   |
|----------------|---|--|----------|--|
| 4022 268 00734 | 1 | XDS10 Dry vacuum pump                            |          | <input type="radio"/> Used<br><input type="radio"/> Unused |
| 4035 273 58931 | 1 | Pump vacuum XDS35                                |          | <input type="radio"/> Used<br><input type="radio"/> Unused |
| 0822 081 09008 | 1 | 0822 081 09008 (6 meter)                         |          | <input type="radio"/> Used<br><input type="radio"/> Unused |
| 4022 297 15641 | 1 | 4022 297 15641 (per meter)                       |          | <input type="radio"/> Used<br><input type="radio"/> Unused |
| 5322 530 20167 | 1 | 5322 5302 0167 (1 meter)                         |          | <input type="radio"/> Used<br><input type="radio"/> Unused |
| 0822 081 10004 | 1 | VACUUMSLANG K217 8.5X2.5                         |          | <input type="radio"/> Used<br><input type="radio"/> Unused |
| 25062          | 1 | FILTER CARTRIDGE                                 |          | <input type="radio"/> Used<br><input type="radio"/> Unused |
| 5322 480 54034 | 1 | FILTER SEDIMENT 50UM                             |          | <input type="radio"/> Used<br><input type="radio"/> Unused |
| 18876          | 1 | Lightbulb 18876                                  |          | <input type="radio"/> Used<br><input type="radio"/> Unused |
| 4022 268 01819 | 1 | SOOP Light Bulb 4022 268 01819 (Tecnai SOOP 3+4) |          | <input type="radio"/> Used<br><input type="radio"/> Unused |

|                |   |                                      |  |
|----------------|---|--------------------------------------|--|
| 5322 134 44226 | 1 | 5322 134 44226 (Tecnai SOOP 1+2, CM) | <input type="radio"/> Used<br><input type="radio"/> Unused |
|----------------|---|--------------------------------------|--|

#### Optional consumables

| Part number    | # | Name                     | Comments | Status   |
|----------------|---|--------------------------|----------|--|
| 4035 272 15261 | 1 | Tip seals kit XDS10      |          | <input type="radio"/> Used<br><input type="radio"/> Unused |
| 4035 278 01861 | 1 | Tip seals kit XDS35      |          | <input type="radio"/> Used<br><input type="radio"/> Unused |
| 4022 268 00329 | 1 | TUBE ASSY AIM GAUGE NW25 |          | <input type="radio"/> Used<br><input type="radio"/> Unused |
| 4022 268 02250 | 1 | Pfeiffer repair kit      |          | <input type="radio"/> Used<br><input type="radio"/> Unused |
| 4022 268 01425 | 1 | GASKET DN100CF AGPL      |          | <input type="radio"/> Used<br><input type="radio"/> Unused |
| 4035 272 35991 | 1 | SUPPRESSOR,SW            |          | <input type="radio"/> Used<br><input type="radio"/> Unused |

#### Summary

All checks passed       Additional service needed

Comment

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Create signature field

#### Please note on FSR:

Yearly PM and Safety checks done according to the FEI specifications and the attached checklist. Please write down the outcome of the Safety checks on the FSR and comment if the system has any remaining issues that were not solved during the PM.

E-mail this checklist together with the FSR to the customer (send as a PDF) and FEI (use e-mail button on top of this file) and save a copy in the PM directory on the system PC